K-12 Spec

.fresh-baked breads.

k-12 spec

.created for schools.

NO Artificial Flavors
NO Artificial Colors
NO Artificial Preservatives
NO High Fructose Corn Syrup

K-12 Spec 24 Ct Dinner Roll

Material Number: 95933450

INGREDIENT LABELING INFORMATION

WATER, WHOLE WHEAT FLOUR, UNBLEACHED ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMIN MONONITRATE, RIBOFLAVIN, FOLIC ACID), SUGAR, WHEAT GLUTEN, YEAST, CONTAINS 2% OR LESS OF EACH OF THE FOLLOWING: SOYBEAN OIL, SALT, CULTURED WHEAT FLOUR, MONOCALCIUM PHOSPHATE, SESAME FLOUR, ENZYMES, ASCORBIC ACID, SOY LECITHIN

CONTAINS: WHEAT, SOY, SESAME

CLAIMS:

1 SERVING = 1 OZ EQ GRAIN
WHOLE GRAIN RICH
51% WHOLE GRAIN
8g OF WHOLE GRAINS PER SERVING

Created: 10/19/2022
60502-020419
605-082522

Nutrition Facts

24 Servings per container

Serving Size: 1 Roll (32 g / 1.1 oz)

Amount per serving

Calories	80

% Daily Value*

Total Fat 1g	1%
Saturated Fat 0g	0%
Trans Fat 0g	
Polyunsaturated Fat 0.5g	
Monounsaturated Fat 0g	
Cholesterol 0mg	0%
Sodium 125mg	5%
Total Carbohydrate 15g	6%
Dietary Fiber 1g	4%
Total Sugars 2g	
Includes 2g Added Sugars	4%
Protein 3g	
Vitamin D 0mcg	0%
Calcium 30mg	2%
Iron 0.9mg	4%
Potassium 0mg	0%

* The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

Calories per gram:
Fat 9 - Carbohydrate 4 - Protein 4

Flowers FOODS

FlowersFoods

Formula Statement for Documenting Grains in School Meals
Required Beginning SY 2013-2014
(Crediting Standards Based on Grams of Creditable Grains)

School Food Authorities (SFAs) should include a copy of the label from the purchased product package in addition to the following information on letterhead signed by an official company representative. Grain products may be credited based on previous standards through SY 2012-2013. The new crediting standards for grains (as outlined in Policy Memorandum SP 30-2012) must be used beginning SY 2013-2014. SFAs have the option to choose the crediting method that best fits the specific needs of the menu planner.

Product Name: K12SPEC 24CT DINNER ROLL   Code No.: 95933450

Manufacturer: FLOWERS FOODS   Serving Size 1 Roll (32 g/ 1.1 oz)
                                                (raw dough weight may be used to calculate creditable grain amount)

I.   Does the product meet the Whole Grain-Rich Criteria: Yes   X   No _____
(Refer to SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program.)

II.   Does the product contain non- creditable grains: Yes   X   No _____   How many grams: 0.17
(Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.)

III.   Use Policy Memorandum SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program: Exhibit A to determine if the product fits into Groups A-G (baked goods), Group H (cereal grains) or Group I (RTE breakfast cereals). *(Different methodologies are applied to calculate servings of grain component based on creditable grains. Groups A-G use the standard of 16 grams creditable grain per oz eq; Group H uses the standard of 28 grams creditable grain per oz eq; and Group I is reported by volume or weight.)*

Indicate to which Exhibit A Group (A-I) the Product Belongs: B

Description of Creditable Grain Ingredient*	Grams of Creditable Grain Ingredient per Portion[1]	Gram Standard of Creditable Grain per oz equivalent[2]	Creditable Amount
	A	B	A ÷ B
WHOLE GRAIN	8.55	16	
ENRICHED GRAIN	8.22	16	
			1.05
Total Creditable Amount[3]			**1.00**

*Creditable grains are whole-grain meal/flour and enriched meal/flour.

[1] (Serving size) **X** (% of creditable grain in formula). Please be aware serving size other than grams must be converted to grams.

[2] Standard grams of creditable grains from the corresponding Group in Exhibit A.

[3]Total Creditable Amount must be rounded **down** to the nearest quarter (0.25) oz eq. Do **not** round up.

Total weight (per portion) of product as purchased   32   grams
Total contribution of product (per portion)   1.00   oz equivalent

I certify that the above information is true and correct and that a _____1.1____ ounce portion of this product (ready for serving) provides _____1.00_____ oz equivalent Grains. I further certify that non-creditable grains are not above 0.24 oz eq. per portion. Products with more than than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.

Tracy Barnes
_____
Signature

QA Labeling Analyst
_____
Title

Tracy Barnes
_____
Printed Name

01/11/22
_____
Date

cy.Barnes@flocorp.c
_____
Phone Number